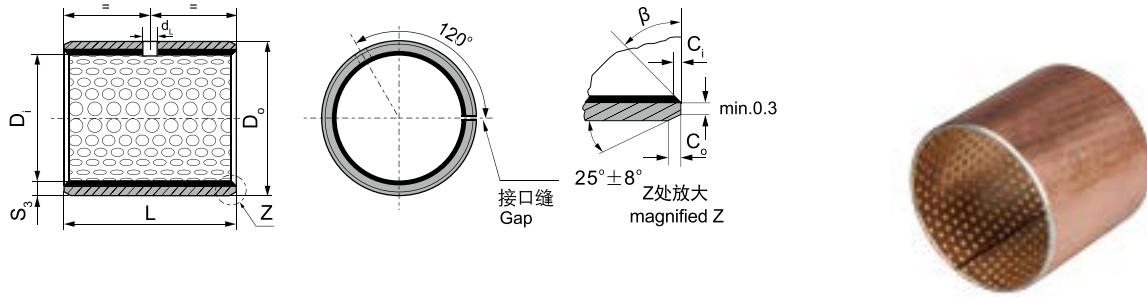


# JF-800F 标准公制翻边轴套

## JF-800F Standard Metric Flange Bearing



内外倒角 ID and OD chamfers

S <sub>3</sub>	C <sub>o</sub>	C <sub>i</sub>	β
0.75	0.5±0.3	0.25±0.2	35°±5°
1.00	0.6±0.3	0.30±0.2	35°±5°
1.50	0.7±0.3	0.50±0.3	35°±5°

S <sub>3</sub>	C <sub>o</sub>	C <sub>i</sub>	β
2.00	1.2±0.4	0.50±0.3	35°±5°
2.50	1.8±0.6	0.60±0.3	45°±5°

单位unit:mm

ID 内径 D <sub>i</sub>	OD 外径 D <sub>o</sub>	轴径(h8) Shaft D <sub>s</sub>	座孔(H7) Housing D <sub>H</sub>	压装后 内孔公差 After assembled D <sub>i</sub>	配合间隙 Clearance C <sub>o</sub>	壁厚 Wall thickness S <sub>3</sub>	油孔 Oil hole d <sub>L</sub>	长度 L <sup>0</sup> <sub>-0.40</sub>							
								10	15	20	25	30	40	50	
10	12	10 <sub>-0.022</sub>	12 <sup>+0.018</sup>		0.170 0.010			1010	1015	1020					
12	14	12 <sub>-0.027</sub>	14 <sup>+0.018</sup>					1210	1215	1220					
14	16	14 <sub>-0.027</sub>	16 <sup>+0.018</sup>	+0.148 +0.010	0.175 0.010	0.995 0.935	4	1410	1415	1420					
15	17	15 <sub>-0.027</sub>	17 <sup>+0.018</sup>					1510	1515	1520					
16	18	16 <sub>-0.027</sub>	18 <sup>+0.018</sup>					1610	1615	1620					
18	20	18 <sub>-0.027</sub>	20 <sup>+0.021</sup>	+0.151 +0.010	0.178 0.010			1810	1815	1820	1825				
20	23	20 <sub>-0.033</sub>	23 <sup>+0.021</sup>					2010	2015	2020	2025				
22	25	22 <sub>-0.033</sub>	25 <sup>+0.021</sup>					2210	2215	2220	2225				
24	27	24 <sub>-0.033</sub>	27 <sup>+0.021</sup>	+0.161 +0.020	0.194 0.020	1.490 1.430		2410	2415	2420	2425	2430			
25	28	25 <sub>-0.033</sub>	28 <sup>+0.021</sup>						2515	2520	2525	2530			
26	30	26 <sub>-0.033</sub>	30 <sup>+0.021</sup>	+0.181 +0.040	0.214 0.040		6		2615	2620	2625	2630			
28	32	28 <sub>-0.033</sub>	32 <sup>+0.025</sup>		0.218 0.040				2815	2820	2825	2830	2840		
30	34	30 <sub>-0.033</sub>	34 <sup>+0.025</sup>						3015	3020	3025	3030	3040		
32	36	32 <sub>-0.039</sub>	36 <sup>+0.025</sup>			1.980 1.920			3215	3220	3225	3230	3240		
35	39	35 <sub>-0.039</sub>	39 <sup>+0.025</sup>	+0.185 +0.040						3520	3525	3530	3540	3550	
38	42	38 <sub>-0.039</sub>	42 <sup>+0.025</sup>		0.224 0.040						3820	3825	3830	3840	3850
40	44	40 <sub>-0.039</sub>	44 <sup>+0.025</sup>				8			4020	4025	4030	4040	4050	

# JF-800 标准公制轴套

## JF-800 Standard Metric Bearing



ID 内径 D <sub>i</sub>	OD 外径 D <sub>o</sub>	轴径(h8) Shaft D <sub>s</sub>	座孔(H7) Housing D <sub>H</sub>	压装后 内孔公差 After assembled D <sub>i</sub>	配合间隙 Clearance C <sub>D</sub>	壁厚 Wall thickness S <sub>w</sub>	油孔 Oil hole d <sub>L</sub>	长度 L <sup>0</sup> -0.40							
								25	30	40	50	60	80	90	100
45	50	45 <sub>-0.039</sub>	50 <sup>+0.025</sup>	+0.225 +0.080	0.264 0.080			4525	4530	4540	4550				
50	55	50 <sub>-0.039</sub>	55 <sup>+0.030</sup>		0.269 0.080				5030	5040	5050	5060			
55	60	55 <sub>-0.046</sub>	60 <sup>+0.030</sup>						5530	5540	5550	5560			
60	65	60 <sub>-0.046</sub>	65 <sup>+0.030</sup>				8		6030	6040	6050	6060			
65	70	65 <sub>-0.046</sub>	70 <sup>+0.030</sup>	+0.230 +0.080	0.276 0.080				6530	6540	6550	6560			
70	75	70 <sub>-0.046</sub>	75 <sup>+0.030</sup>						7030	7040	7050	7060	7080		
75	80	75 <sub>-0.046</sub>	80 <sup>+0.030</sup>						7530	7540	7550	7560	7580		
80	85	80 <sub>-0.046</sub>	85 <sup>+0.035</sup>		0.281 0.080				8030	8040	8050	8060	8080	8090	
85	90	85 <sub>-0.054</sub>	90 <sup>+0.035</sup>						8530	8540	8550	8560	8580	8590	85100
90	95	90 <sub>-0.054</sub>	95 <sup>+0.035</sup>							9040	9050	9060	9080	9090	90100
95	100	95 <sub>-0.054</sub>	100 <sup>+0.035</sup>			2.460 2.400					9550	9560	9580	9590	95100
100	105	100 <sub>-0.054</sub>	105 <sup>+0.035</sup>	+0.235 +0.080							10050	10060	10080	10090	100100
105	110	105 <sub>-0.054</sub>	110 <sup>+0.035</sup>		0.289 0.080						10550	10560	10580	10590	105100
110	115	110 <sub>-0.054</sub>	115 <sup>+0.035</sup>				9.5				11050	11060	11080	11090	110100
115	120	115 <sub>-0.054</sub>	120 <sup>+0.035</sup>								11550	11560	11580	11590	115100
120	125	120 <sub>-0.054</sub>	125 <sup>+0.040</sup>								12050	12060	12080	12090	120100
125	130	125 <sub>-0.063</sub>	130 <sup>+0.040</sup>									12560	12580	12590	125100
130	135	130 <sub>-0.063</sub>	135 <sup>+0.040</sup>									13060	13080	13090	130100
135	140	135 <sub>-0.063</sub>	140 <sup>+0.040</sup>	+0.240 +0.080	0.303 0.080							13560	13580	13590	135100
140	145	140 <sub>-0.063</sub>	145 <sup>+0.040</sup>									14060	14080	14090	140100
150	155	150 <sub>-0.063</sub>	155 <sup>+0.040</sup>									15060	15080	15090	150100